

SOLID CARBIDE
REAMERSolid Carbide
Step Twist Drill

Type	Material To be Machined	Machine Information
☐ Through Bore ☐ Blind Bore	☐ Unalloyed Steel ☐ Aluminium SI>%10 ☐ Cast Steel ☐ Aluminium SI<%10 ☐ Alloyed Steel ☐ Copper ☐ Inox ☐ Brass ☐ Stainless/Aside Dayanıklı ☐ Bronz ☐ Gray Cast ☐ Titanium Alloys ☐ Alloyed Cast ☐ Nickel Alloys ☐ Sfero Cast ☐ Cold Cast Iron ☐ Forged Steel ☐ Hardened Steel	Machine Brand Machine Type Machine Power (kW) Max. Speed (RPM) Working Plane ☐ Vert. ☐ Horiz. ☐ 5 Axis Working Type ☐ Work Piece Turning ☐ Cutting Tool Turning Internal Coolant ☐ Yes ☐ No Pressure Spindle Type Holder Type Axis the Tool Operates Coolant ☐ Oil ☐ Boron Oil
Machining Method		
☐ Dry ☐ Wet ☐ Min.Lubr.		
Coolant Supply		
☐ Ext. ☐ Int.		
Hardness (HRC, HB, etc.)	Surface Quality Demanded	Additional Features and Notes
Tensile Strength (N/mm ²)	Cutting Direction (If not stated we will assume RH.)	
	☐ L.H. ☐ R.H.	
Standard No	Coating	
Shank Form		
Note		Phn-Fax
Company Name		E-mail
Authorized Person		Date and Sign
Address		

Note: Work area details should be drawn roughly, if possible it is recommended that the technical drawing should be provided among with the form

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