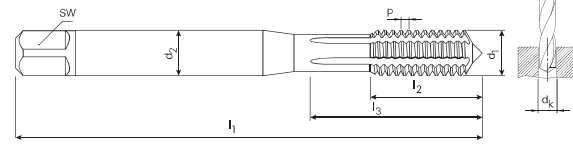


Metric Fluteless With Oil



Teknik Çizim / Technical Drawing:



Cutting Speed, m/min	P.1	P.2	P.3	P.4	P.5	P.6	P.7	M.1	M.2	
TIN	25 - 39	23 - 34	12 - 22	-	-	-	-	-	-	
Alcronos	25 - 39	23 - 34	12 - 22	12 - 18	12 - 16	8 - 14	8 - 14	4 - 7	4 - 7	
Mayura	-	-	-	-	-	-	-	-	-	
Cutting Speed, m/min	N.1	N.2	N.3	N.4	N.5	N.6	N.7	N.8	N.9	N.10
TIN	22 - 32	18 - 32	22 - 32	22 - 32	22 - 32	22 - 32	22 - 32	22 - 32	22 - 32	22 - 32
Alcronos	24 - 35	19 - 35	24 - 35	24 - 35	24 - 35	24 - 35	24 - 35	24 - 35	24 - 35	24 - 35
Mayura	25 - 45	22 - 45	25 - 45	25 - 45	25 - 45	25 - 45	25 - 45	25 - 45	25 - 45	25 - 45

Sunulan değerler referans niteliğindedir; en uygun ayarlar, kullanıcının işleme koşullarına göre belirlenmelidir.

The provided values are for reference; the most suitable settings should be determined according to the user's machining conditions.

Article No	Tolerance	Coating	Form
78713214	±0.01	TIN	C
78753214	±0.01	AlCronos	C
78773214	±0.01	Mayura	C
-	-	-	-

Article No	Tolerance	Coating	Form
78713215	±0.01	TIN	C
78753215	±0.01	AlCronos	C
78773215	±0.01	Mayura	C
-	-	-	-

Article No	Tolerance	Coating	Form
78713216	±0.01	TIN	C
78753216	±0.01	AlCronos	C
78773216	±0.01	Mayura	C
-	-	-	-

Article No	Tolerance	Coating	Form
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Article No	Tolerance	Coating	Form
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Article No	Tolerance	Coating	Form
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Article No	Tolerance	Coating	Form
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

Article No	Tolerance	Coating	Form
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

d1 / Çap	Thread Pitch (P) Diş Adımı (P)	Diameter Threading Core (DK) Ön Delik Çapı (DK)	Square Width (SW) Kare Geniřlięi (SW)	Diameter Shank (D2) Şaft Çapı (d2)	Full Length (L1) Tam Uzunluk (L1)	Length Threading (L2) Diş Uzunluęu (L2)	Flute Length (L3) Kanal Uzunluęu (L3)	Standard Standart
M03	0,50 mm	2,80 mm	2,70 mm	3,50 mm	56,00 mm	10,00 mm	15,00 mm	DIN 371
M04	0,70 mm	3,70 mm	3,40 mm	4,50 mm	63,00 mm	12,00 mm	17,50 mm	DIN 371
M05	0,80 mm	4,65 mm	4,90 mm	6,00 mm	70,00 mm	14,00 mm	21,50 mm	DIN 371
M06	1,00 mm	5,55 mm	4,90 mm	6,00 mm	80,00 mm	16,00 mm	27,00 mm	DIN 371
M08	1,25 mm	7,40 mm	6,20 mm	8,00 mm	90,00 mm	17,00 mm	28,00 mm	DIN 371
M10	1,50 mm	9,30 mm	8,00 mm	10,00 mm	100,00 mm	20,00 mm	31,00 mm	DIN 371
M12	1,75 mm	11,20 mm	7,00 mm	9,00 mm	110,00 mm	24,00 mm	35,00 mm	DIN 376
M14	2,00 mm	13,10 mm	9,00 mm	11,00 mm	110,00 mm	26,00 mm	37,00 mm	DIN 376
M16	2,00 mm	15,10 mm	9,00 mm	12,00 mm	110,00 mm	26,00 mm	37,00 mm	DIN 376
M18	2,50 mm	16,90 mm	11,00 mm	14,00 mm	125,00 mm	30,00 mm	41,00 mm	DIN 376
M20	2,50 mm	18,90 mm	12,00 mm	16,00 mm	140,00 mm	32,00 mm	43,00 mm	DIN 376
M22	2,50 mm	20,90 mm	14,50 mm	18,00 mm	140,00 mm	32,00 mm	43,00 mm	DIN 376
M24	3,00 mm	22,70 mm	14,50 mm	18,00 mm	160,00 mm	36,00 mm	47,00 mm	DIN 376