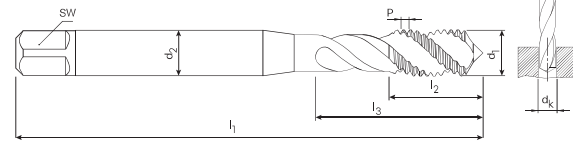


Metric Helix



Teknik Çizim / Technical Drawing:



TiN

AlCrN

TiCN

Gutting Speed (m/min)	P.1	P.2	P.3	P.4	P.5	P.6	P.7	M.1	M.2	K.1	K.2	K.3	K.4
TiN	-	14-20	14-20	11-13	11-13	9-11	9-11	5-8	5-8	12-25	12-25	12-25	-
AlCrN	22-29	18-23	18-23	12-15	13-15	9-11	9-11	5-8	5-8	12-25	12-25	12-25	-
TiCN	22-29	18-23	18-23	12-15	13-15	9-11	9-11	5-8	5-8	12-25	12-25	12-25	-

Sunulan değerler referans niteliğindedir; en uygun ayarlar, kullanıcının işleme koşullarına göre belirlenmelidir.

The provided values are for reference; the most suitable settings should be determined according to the user's machining conditions.

Article No	Tolerance	Coating	Form
64713204	4HX		C
64723204	4HX		C
64733204	4HX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713205	6GX		C
64723205	6GX		C
64733205	6GX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713208	6HX		C
64723208	6HX		C
64733208	6HX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713209	7GX		C
64723209	7GX		C
64733209	7GX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713217	7GX		C
64723217	7GX		C
64733217	7GX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713218	8GX		C
64723218	8GX		C
64733218	8GX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713219	8GX		C
64723219	8GX		C
64733219	8GX		C
-	-	-	-

Article No	Tolerance	Coating	Form
64713220	8GX		C
64723220	8GX		C
64733220	8GX		C
-	-	-	-

d1 / Çap	Thread Pitch (P) Diş Adımı (P)	Diameter Threading Core (DK) Ön Delik Çapı (DK)	Square Width (SW) Kare Genişliği (SW)	Diameter Shank (D2) Şaft Çapı (d2)	Full Length (L1) Tam Uzunluk (L1)	Length Threading (L2) Diş Uzunluğu (L2)	Flute Length (L3) Kanal Uzunluğu (L3)	Standard Standart
M03	0,50 mm	2,50 mm	2,70 mm	3,50 mm	56,00 mm	6,00 mm	14,00 mm	DIN 371
M04	0,70 mm	3,30 mm	3,40 mm	4,50 mm	63,00 mm	7,50 mm	17,00 mm	DIN 371
M05	0,80 mm	4,20 mm	4,90 mm	6,00 mm	70,00 mm	8,50 mm	21,00 mm	DIN 371
M06	1,00 mm	5,00 mm	4,90 mm	6,00 mm	80,00 mm	11,00 mm	26,00 mm	DIN 371
M08	1,25 mm	6,80 mm	6,20 mm	8,00 mm	90,00 mm	14,00 mm	31,00 mm	DIN 371
M10	1,50 mm	8,50 mm	8,00 mm	10,00 mm	100,00 mm	16,00 mm	35,00 mm	DIN 371
M12	1,75 mm	10,20 mm	7,00 mm	9,00 mm	110,00 mm	18,50 mm	45,00 mm	DIN 376
M14	2,00 mm	12,00 mm	9,00 mm	11,00 mm	110,00 mm	20,00 mm	49,00 mm	DIN 376
M16	2,00 mm	14,00 mm	9,00 mm	12,00 mm	110,00 mm	20,00 mm	50,00 mm	DIN 376
M18	2,50 mm	15,50 mm	11,00 mm	14,00 mm	125,00 mm	25,00 mm	58,00 mm	DIN 376
M20	2,50 mm	17,50 mm	12,00 mm	16,00 mm	140,00 mm	25,00 mm	58,00 mm	DIN 376
M22	2,50 mm	17,50 mm	12,00 mm	16,00 mm	140,00 mm	25,00 mm	58,00 mm	DIN 376
M24	3,00 mm	21,00 mm	14,50 mm	18,00 mm	160,00 mm	30,00 mm	69,00 mm	DIN 376