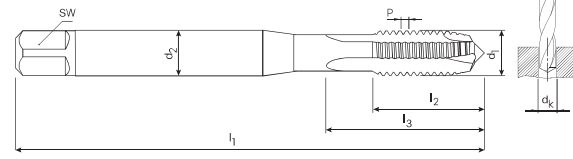


Metric Straight Gun Point

M HSS-E DIN 376 DIN 371

Teknik Çizim / Technical Drawing:



Cutting Speed _{m/min}	P.1	P.2	P.3	P.4	P.5	P.6	P.7	M.1	M.2	N.1	N.2
Bright F.	10-15	10-15	10-12	-	-	-	-	-	-	-	-
TiN	15-23	11-17	11-17	8-10	8-10	-	-	-	-	-	8-16
TiCN	18-25	15-20	15-20	9-12	6-8	6-8	3-7	3-7	20-28	10-20	10-20
Mayura	-	-	-	-	-	-	-	-	-	-	20-28
Cutting Speed _{m/min}	N.3	N.4	N.5	N.6	N.7	N.8	N.9	N.10	K.1	K.2	K.3
Bright F.	-	-	-	-	-	-	-	-	-	-	-
TiN	8-16	8-16	8-16	8-16	8-16	8-16	8-16	8-16	-	-	-
TiCN	10-20	10-20	10-20	10-20	10-20	10-20	10-20	10-20	9-17	9-17	9-17
Mayura	20-28	20-28	20-28	20-28	20-28	20-28	20-28	20-28	-	-	-

Sunulan değerler referans niteliğindedir; en uygun ayarlar, kullanıcının işleme koşullarına göre belirlenmelidir.

The provided values are for reference; the most suitable settings should be determined according to the user's machining conditions.

Article No	Tolerance	Coating	Form
76702204	4HX		B
76712204	4HX		B
76732204	4HX		B
76772204	4HX		B

Article No	Tolerance	Coating	Form
76702205	6CX		B
76712205	6CX		B
76732205	6CX		B
76772205	6CX		B

Article No	Tolerance	Coating	Form
76702208	6HX		B
76712208	6HX		B
76732208	6HX		B
76772208	6HX		B

Article No	Tolerance	Coating	Form
76702209	7GX		B
76712209	7GX		B
76732209	7GX		B
76772209	7GX		B

Article No	Tolerance	Coating	Form
76702219	ISO 4H		B
76712219	ISO 4H		B
76732219	ISO 4H		B
76772219	ISO 4H		B

Article No	Tolerance	Coating	Form
76702220	ISO 60		B
76712220	ISO 60		B
76732220	ISO 60		B
76772220	ISO 60		B

Article No	Tolerance	Coating	Form
76702217	7G		B
76712217	7G		B
76732217	7G		B
76772217	7G		B

Article No	Tolerance	Coating	Form
76702218	ISO 4H		B
76712218	ISO 4H		B
76732218	ISO 4H		B
76772218	ISO 4H		B

d1 / Çap	Thread Pitch (P) Diş Adımı (P)	Diameter Threading Core (DK) Ön Delik Çapı (DK)	Square Width (SW) Kare Geniřlięi (SW)	Diameter Shank (D2) Şaft Çapı (d2)	Full Length (L1) Tam Uzunluk (L1)	Length Threading (L2) Diş Uzunluęu (L2)	Flute Length (L3) Kanal Uzunluęu (L3)	Standard Standart
M03	0,50 mm	2,50 mm	2,70 mm	3,50 mm	56,00 mm	10,00 mm	14,00 mm	DIN 371
M04	0,70 mm	3,30 mm	3,40 mm	4,50 mm	63,00 mm	12,00 mm	17,00 mm	DIN 371
M05	0,80 mm	4,20 mm	4,90 mm	6,00 mm	70,00 mm	14,00 mm	21,00 mm	DIN 371
M06	1,00 mm	5,00 mm	4,90 mm	6,00 mm	80,00 mm	16,00 mm	26,00 mm	DIN 371
M08	1,25 mm	6,80 mm	6,20 mm	8,00 mm	90,00 mm	17,00 mm	31,00 mm	DIN 371
M10	1,50 mm	8,50 mm	8,00 mm	10,00 mm	100,00 mm	20,00 mm	35,00 mm	DIN 371
M12	1,75 mm	10,20 mm	7,00 mm	9,00 mm	110,00 mm	24,00 mm	45,00 mm	DIN 376
M14	2,00 mm	12,00 mm	9,00 mm	11,00 mm	110,00 mm	26,00 mm	49,00 mm	DIN 376
M16	2,00 mm	14,00 mm	9,00 mm	12,00 mm	110,00 mm	26,00 mm	50,00 mm	DIN 376
M18	2,50 mm	15,50 mm	11,00 mm	14,00 mm	125,00 mm	30,00 mm	58,00 mm	DIN 376
M20	2,50 mm	17,50 mm	12,00 mm	16,00 mm	140,00 mm	32,00 mm	58,00 mm	DIN 376
M22	2,50 mm	19,50 mm	14,50 mm	18,00 mm	140,00 mm	32,00 mm	58,00 mm	DIN 376
M24	3,00 mm	21,00 mm	14,50 mm	18,00 mm	160,00 mm	36,00 mm	69,00 mm	DIN 376