

Stock	Order No	Code	d1h7	d2h6	l1	l2	l3
	75100	M16DF.2.0200.0840.A0135.0390.0000.0420.00.S04B2B03.01	2	4	84	39	42
	75102	M16DF.2.0220.0840.A0135.0390.0000.0420.00.S04B2B03.01	2,2	4	84	39	42
	75104	M16DF.2.0230.0840.A0135.0390.0000.0420.00.S04B2B03.01	2,3	4	84	39	42
	75106	M16DF.2.0240.0960.A0135.0500.0000.0540.00.S04B2B03.01	2,4	4	96	50	54
	75108	M16DF.2.0250.0960.A0135.0500.0000.0540.00.S04B2B03.01	2,5	4	96	50	54
	75110	M16DF.2.0270.0960.A0135.0500.0000.0540.00.S04B2B03.01	2,7	4	96	50	54
	75112	M16DF.2.0280.0960.A0135.0500.0000.0540.00.S04B2B03.01	2,8	4	96	50	54
	75114	M16DF.2.0300.1000.A0135.0550.0000.0600.00.S06B2B03.01	3	6	100	55	60
	75116	M16DF.2.0320.1000.A0135.0550.0000.0600.00.S06B2B03.01	3,2	6	100	55	60
	75118	M16DF.2.0330.1000.A0135.0550.0000.0600.00.S06B2B03.01	3,3	6	100	55	60
	75120	M16DF.2.0350.1000.A0135.0550.0000.0600.00.S06B2B03.01	3,5	6	100	55	60
	75122	M16DF.2.0380.1150.A0135.0690.0000.0750.00.S06B2B03.01	3,8	6	115	69	75
	75124	M16DF.2.0400.1150.A0135.0690.0000.0750.00.S06B2B03.01	4	6	115	69	75
	75126	M16DF.2.0420.1150.A0135.0690.0000.0750.00.S06B2B03.01	4,2	6	115	69	75
	75128	M16DF.2.0450.1300.A0135.0830.0000.0900.00.S06B2B03.01	4,5	6	130	83	90
	75130	M16DF.2.0480.1300.A0135.0830.0000.0900.00.S06B2B03.01	4,8	6	130	83	90
	75132	M16DF.2.0500.1300.A0135.0830.0000.0900.00.S06C2B02.01	5	6	130	83	90
	75134	M16DF.2.0550.1500.A0135.0990.0000.1080.00.S06C2B02.01	5,5	6	150	99	108
	75136	M16DF.2.0580.1500.A0135.0990.0000.1080.00.S06C2B02.01	5,8	6	150	99	108
	75138	M16DF.2.0600.1500.A0135.0990.0000.1080.00.S06C2B02.01	6	6	150	99	108
	75140	M16DF.2.0650.1650.A0135.1150.0000.1250.00.S08B2B02.01	6,5	8	165	115	125
	75142	M16DF.2.0680.1650.A0135.1150.0000.1250.00.S08B2B02.01	6,8	8	165	115	125
	75144	M16DF.2.0700.1650.A0135.1150.0000.1250.00.S08B2B02.01	7	8	165	115	125
	75146	M16DF.2.0750.1800.A0135.1280.0000.1400.00.S08B2B02.01	7,5	8	180	128	140
	75148	M16DF.2.0780.1800.A0135.1280.0000.1400.00.S08B2B02.01	7,8	8	180	128	140
	75150	M16DF.2.0800.1800.A0135.1280.0000.1400.00.S08B2B02.01	8	8	180	128	140
	75152	M16DF.2.0850.2050.A0135.1470.0000.1600.00.S10B2B02.01	8,5	10	205	147	160
	75154	M16DF.2.0880.2050.A0135.1470.0000.1600.00.S10B2B02.01	8,8	10	205	147	160
	75156	M16DF.2.0900.2050.A0135.1470.0000.1600.00.S10B2B02.01	9	10	205	147	160
	75158	M16DF.2.0980.2250.A0135.1650.0000.1800.00.S10B2B02.01	9,8	10	225	165	180
	75160	M16DF.2.1000.2250.A0135.1650.0000.1800.00.S10B2B02.01	10	10	225	165	180
	75162	M16DF.2.1020.2400.A0135.1740.0000.1900.00.S12B2B02.01	10,2	12	240	174	190
	75164	M16DF.2.1080.2400.A0135.1740.0000.1900.00.S12B2B02.01	10,8	12	240	174	190
	75166	M16DF.2.1180.2650.A0135.1970.0000.2150.00.S12B2B02.01	11,8	12	265	197	215
	75168	M16DF.2.1200.2650.A0135.1970.0000.2150.00.S12B2B02.01	12	12	265	197	215

Cutting Parameters Vc(m/min)

Non-Alloy Steel	100	●
Steel	100	●
Tempered Steel	90	●
Cold-Work Tool Steel	75	○
Hot-Work Tool Steel	55	○
AISI 304 - 416 - 420	55	○
AISI 316 - 440	50	○
17-4 PH 15-5 PH	50	○
Chrome-Cobalt Alloy	40	○
Duplex F51	40	○
Grey Cast Iron	105	●
Alloy Cast Iron	100	●
Precision Cast	100	●

Feed Per Revolution (mm/rev)

Ø	
2-3	0,05-0,15
3-5	0,08-0,23
5-8	0,08-0,25
8-12	0,1-0,32



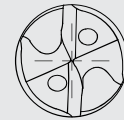
● Recommended ○ Acceptable ○ Not Recommended

*Marked products are available from stock to deliver fast.

HOLE-MAKING

M16DF

16D Drill With Coolant Holes



D-TECH M16DF

