

LIGHT GROOVING



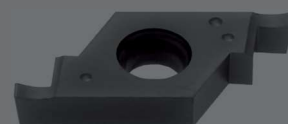
Light grooving is specifically tailored for the manufacturing of grooves, whether internal or external, for coupling circlips.

O Light Grooving é especificamente adaptado para a fabricação de canais, internos ou externos, para acoplamento de anéis de retenção.

El Light Grooving está específicamente diseñado para la fabricación de ranuras, ya sean internas o externas, para acoplamiento de circlips.

INSERTS > page 920

- > For circlip width from 1mm to 3mm
Para anéis de retenção com largura desde 1mm até 3mm | Para anillos de retención con anchos de 1 mm a 3 mm
- > 2 cutting edges
2 arestas de corte | 2 filos de corte
- > Size 06
Tamanho 06 | Tamaño 06



TOOLHOLDERS > page 922

- > External and Internal
Externo e Interno | Externo e interno
- > Insert LG-R/L
Pastilha LG-R/L | Plaquita LG-R/L



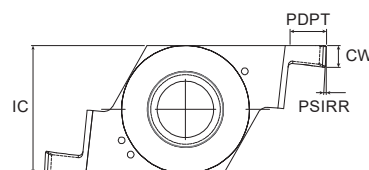


1 - Product Line Ligne de produits Produktlinie
LG - Light Grooving
2 - Insert size
06 - IC = 6,35mm
3 - Cutting edges
02 - 2 cutting edges
4 - Work side
R - Right L - Left
5 - Edge width
110 = 1,1mm

LIGHT GROOVING INSERTS

Pastilhas | Plaquetas

LG-R

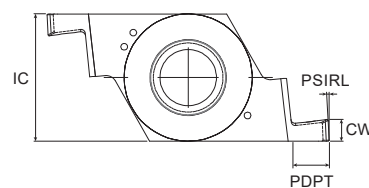


Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)				For circlip widht	Stock
		IC	PSIRR	CW	PDPT		PH7920
1130597G4	LG 0602R110	6,35	3	1,10	0,8	1,0	⊗
1130598G4	LG 0602R130	6,35	3	1,30	1,4	1,2	⊗
1130599G4	LG 0602R160	6,35	3	1,60	1,7	1,5	⊗
1130600G4	LG 0602R185	6,35	3	1,85	2,0	1,75	⊗
1130601G4	LG 0602R215	6,35	3	2,15	2,4	2,0	⊗
1130602G4	LG 0602R265	6,35	3	2,65	2,7	2,5	⊗
1130603G4	LG 0602R300	6,35	3	3,00	3,0	-	⊗
1130604G4	LG 0602R315	6,35	3	3,15	3,0	3,0	⊗

⊗ Stock item | Produto de stock | Itens de stock

○ Available under request | Disponível sobre consulta | Disponible bajo consulta

LG-L



Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)				For circlip widht	Stock
		IC	PSIRL	CW	PDPT		PH7920
1130589G4	LG 0602L110	6,35	3	1,10	0,8	1,0	⊗
1130590G4	LG 0602L130	6,35	3	1,30	1,4	1,2	⊗
1130591G4	LG 0602L160	6,35	3	1,60	1,7	1,5	⊗
1130592G4	LG 0602L185	6,35	3	1,85	2	1,75	⊗
1130593G4	LG 0602L215	6,35	3	2,15	2,4	2,0	⊗
1130594G4	LG 0602L265	6,35	3	2,65	2,7	2,5	⊗
1130595G4	LG 0602L300	6,35	3	3,00	3	-	⊗
1130596G4	LG 0602L315	6,35	3	3,15	3	3,0	⊗

⊗ Stock item | Produto de stock | Itens de stock

○ Available under request | Disponível sobre consulta | Disponible bajo consulta

LG	H	06	02	I	R	150	16
1	2	3	4	5	6	7	8

1 - Product Line

LG - Light Grooving

2 - Product type

H - Holder

3 - Insert size

06 - IC=6,35mm

4 - Cutting edges

02 - 2 Cutting edges

5 - Internal / External

I - Internal
E - External

6 - Work side

R - Right
L - Left

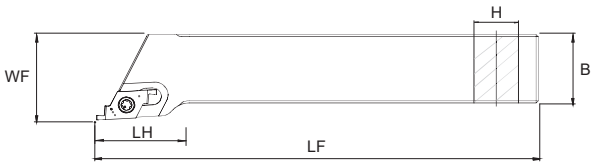
7 - Tool length

150 - 150mm

8 - Shank dimension

Internal: 16 - Ø16mm
External: 2020 - 20mm x 20mm

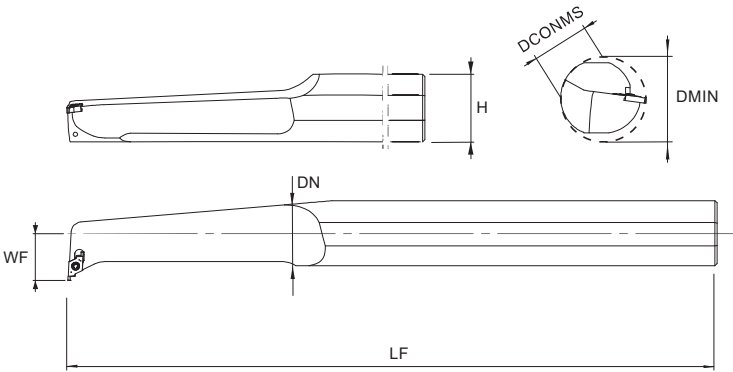
LGH-ER/L



Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)					Insert	Stock
		H	B1	LF	LH	WF		
Right Toolholder								
183031100	LGH 0602-ER 100 1616	16	16	100	21	20	LG 0602R	⊗
183031200	LGH 0602-ER 125 2020	20	20	125	25	25	LG 0602R	⊗
183031300	LGH 0602-ER 150 2525	25	25	150	32	32	LG 0602R	⊗
Left Toolholder								
183030300	LGH 0602-EL 100 1616	16	16	100	21	20	LG 0602L	⊗
183030400	LGH 0602-EL 125 2020	20	20	125	25	25	LG 0602L	⊗
183030500	LGH 0602-EL 150 2525	25	25	150	32	32	LG 0602L	⊗

⊗ Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta

LGH-IR/L



Order code Código	Reference Referência Referencia	Dimensions Dimensões Dimensiones (mm)						Insert	Stock
		DCONMS	DMIN	H	DN	LF	WF		
Right Toolholder									
183031400	LGH 0602-IR 150 12	12	16	11	11,5	150	9	LG 0602L	⊗
183031500	LGH 0602-IR 150 16	16	20	15	15	150	11	LG 0602L	⊗
183031600	LGH 0602-IR 170 20	20	25	18	19	170	13	LG 0602L	⊗
183031700	LGH 0602-IR 200 25	25	32	23	24	200	17	LG 0602L	⊗
183031800	LGH 0602-IR 300 32	32	40	30	31	300	22	LG 0602L	⊗
Left Toolholder									
183030600	LGH 0602-IL 150 12	12	16	11	11,5	150	9	LG 0602R	⊗
183030700	LGH 0602-IL 150 16	16	20	15	15	150	11	LG 0602R	⊗
183030800	LGH 0602-IL 170 20	20	25	18	19	170	13	LG 0602R	⊗
183030900	LGH 0602-IL 200 25	25	32	23	24	200	17	LG 0602R	⊗
183031000	LGH 0602-IL 300 32	32	40	30	31	300	22	LG 0602R	⊗

⊗ Stock item | Produto de stock | Itens de stock ○ Available under request | Disponível sobre consulta | Disponible bajo consulta