



Stock	Order No	Code	d1h6	d2h6	l1	l2
*	54100	KNS.2.0300.0390.A0090.0080.0000.0000.00.S03A1Y01.01	3	3	39	8
*	54102	KNS.2.0400.0390.A0090.0100.0000.0000.00.S04A1Y01.01	4	4	39	10
*	54104	KNS.2.0500.0510.A0090.0130.0000.0000.00.S05A1Y01.01	5	5	51	13
*	54106	KNS.2.0600.0500.A0090.0160.0000.0000.00.S06A1Y01.01	6	6	50	16
*	54108	KNS.2.0800.0640.A0090.0230.0000.0000.00.S08A1Y01.01	8	8	64	23
*	54110	KNS.2.1000.0730.A0090.0240.0000.0000.00.S10A1Y01.01	10	10	73	24
*	54112	KNS.2.1200.0740.A0090.0270.0000.0000.00.S12A1Y01.01	12	12	74	27
*	54114	KNS.2.1400.0760.A0090.0260.0000.0000.00.S14A1Y01.01	14	14	76	26
*	54116	KNS.2.1600.0820.A0090.0300.0000.0000.00.S16A1Y01.01	16	16	82	30
*	54118	KNS.2.1800.0930.A0090.0350.0000.0000.00.S18A1Y01.01	18	18	93	35
*	54120	KNS.2.2000.1050.A0090.0350.0000.0000.00.S20A1Y01.01	20	20	105	35

Cutting Parameters Vc(m/min)

	Steel	●
	Stainless Steel	◐
	Hardened Steel ≤54 HRC	◐
	Hardened Steel >54 HRC	○
	Cast Iron	●
	Non Ferrous Material	◐
	HRSA	◐
	Titanium	●

HOLE-MAKING

KNS

Center Drill 90°

