

SOLID MULTI STEP CARBIDE TWIST DRILL

Solid Carbide
Step Twist Drill



Machining Type	Material To be Machined	Machine Information																						
	☐ Unalloyed Steel ☐ Aluminium SI>%10 ☐ Cast Steel ☐ Aluminium SI<%10 ☐ Alloyed Steel ☐ Copper ☐ Inox ☐ Brass ☐ Stainless/Aside Dayanıklı ☐ Bronz ☐ Gray Cast ☐ Titanium Alloys ☐ Alloyed Cast ☐ Nickel Alloys ☐ Sfrero Cast ☐ Cold Cast Iron ☐ Forged Steel ☐ Hardened Steel	<table border="1"> <tr> <td>Machine Brand</td> <td></td> </tr> <tr> <td>Machine Type</td> <td></td> </tr> <tr> <td>Machine Power (kW)</td> <td></td> </tr> <tr> <td>Max. Speed (RPM)</td> <td></td> </tr> <tr> <td>Working Plane</td> <td> ☐ Vert. ☐ Horiz. ☐ 5 Axis </td> </tr> <tr> <td>Working Type</td> <td> ☐ Work Piece Turning ☐ Cutting Tool Turning </td> </tr> <tr> <td>Internal Coolant</td> <td> ☐ Yes ☐ No ☐ Pressure </td> </tr> <tr> <td>Spindle Type</td> <td></td> </tr> <tr> <td>Holder Type</td> <td></td> </tr> <tr> <td>Axis the Tool Operates</td> <td></td> </tr> <tr> <td>Coolant</td> <td> ☐ Oil ☐ Boron Oil </td> </tr> </table>	Machine Brand		Machine Type		Machine Power (kW)		Max. Speed (RPM)		Working Plane	☐ Vert. ☐ Horiz. ☐ 5 Axis	Working Type	☐ Work Piece Turning ☐ Cutting Tool Turning	Internal Coolant	☐ Yes ☐ No ☐ Pressure	Spindle Type		Holder Type		Axis the Tool Operates		Coolant	☐ Oil ☐ Boron Oil
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Type																								
☐ Through Bore ☐ Blind Bore																								
Machining Method																								
☐ Dry ☐ Wet ☐ Min.Lubr.																								
Coolant Supply																								
☐ Ext. ☐ Int.																								
Hardness (HRC, HB, etc.)	Surface Quality Demanded	Additional Features and Notes																						
Tensile Strenght (N/mm ²)	Cutting Direction (If not stated we will assume RH.)																							
	☐ L.H. ☐ R.H.																							
Standard No	Coating																							
Shank Form																								
HA(DIN 6535) ☐ HB(DIN 6535) ☐ HE(DIN 6535) ☐																								
Note	Phn-Fax																							
Company Name	E-mail																							
Authorized Person	Date and Sign																							
Address																								

Note: Work area details should be drawn roughly, if possible it is recommended that the technical drawing should be provided among with the form

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